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APPLICATION NO.	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.
09/970,727	10/03/2001	Kenneth J. Newell	USA.286	1260
7590 01/15/2004			EXAMINER	
Ralph D'Alessandro			TENTONI, LEO B	
3D Systems, Inc. 26081 Avenue Hall			ART UNIT	PAPER NUMBER
Valencia, CA 91355			j 1732	2
	•		DATE MAILED: 01/15/2004	1

Please find below and/or attached an Office communication concerning this application or proceeding.

		_ A:
	Application No.	Applicant(s)
	09/970,727	NEWELL ET AL.
Office Action Summary	Examiner	Art Unit
<u> </u>	Leo B. Tentoni	1732
The MAILING DATE of this communication apperiod for Reply	pears on the cover sheet wi	th the correspondence address
A SHORTENED STATUTORY PERIOD FOR REPL THE MAILING DATE OF THIS COMMUNICATION.  - Extensions of time may be available under the provisions of 37 CFR 1.  after SIX (6) MONTHS from the mailing date of this communication.  - If the period for reply specified above is less than thirty (30) days, a rep  - If NO period for reply is specified above, the maximum statutory period  - Failure to reply within the set or extended period for reply will, by statute  - Any reply received by the Office later than three months after the mailin  - earned patent term adjustment. See 37 CFR 1.704(b).  Status	136(a). In no event, however, may a r oly within the statutory minimum of thin will apply and will expire SIX (6) MON e, cause the application to become AE	eply be timely filed  ty (30) days will be considered timely.  ITHS from the mailing date of this communication.  BANDONED (35 U.S.C. § 133).
1) Responsive to communication(s) filed on	<u>_</u> .	
2a) ☐ This action is <b>FINAL</b> . 2b) ☑ This	action is non-final.	
3) Since this application is in condition for allowated closed in accordance with the practice under a		
Disposition of Claims		•
4) ⊠ Claim(s) 1-8,11,13-23,26,28-38 and 40-50 is/a 4a) Of the above claim(s) is/are withdra 5) □ Claim(s) is/are allowed. 6) ⊠ Claim(s) 1-8,11,13-23,26,28-38 and 40-50 is/a 7) □ Claim(s) is/are objected to. 8) □ Claim(s) are subject to restriction and/o	awn from consideration.  are rejected.	on.
Application Papers		
9) The specification is objected to by the Examine 10) The drawing(s) filed on <u>03 October 2001</u> is/are Applicant may not request that any objection to the Replacement drawing sheet(s) including the correct	e: a) accepted or b) or be drawing(s) be held in abeyaretion is required if the drawing	nce. See 37 CFR 1.85(a). (s) is objected to. See 37 CFR 1.121(d).
11) The oath or declaration is objected to by the E	xaminer. Note the attached	Office Action or form PTO-152.
Priority under 35 U.S.C. §§ 119 and 120  12) Acknowledgment is made of a claim for foreig a) All b) Some * c) None of:  1. Certified copies of the priority document 2. Certified copies of the priority document 3. Copies of the certified copies of the priority application from the International Burea * See the attached detailed Office action for a list 13) Acknowledgment is made of a claim for domest since a specific reference was included in the fir 37 CFR 1.78.  a) The translation of the foreign language profits the priority of the foreign language profits and the first sentence of the foreign was included in the first sentence of the foreign was included in the first sentence of the foreign language profits and the first sentence of the foreign was included in the first sentence of the foreign language profits and the first sentence of the foreign language profits and the first sentence of the first sentence	ts have been received. Its have been received in A Drity documents have been It (PCT Rule 17.2(a)). It of the certified copies not Dic priority under 35 U.S.C. Test sentence of the specification has be Dic priority under 35 U.S.C.	pplication No received in this National Stage received. § 119(e) (to a provisional application) ation or in an Application Data Sheet. een received. §§ 120 and/or 121 since a specific
Attachment(s)		
1)  Notice of References Cited (PTO-892) 2)  Notice of Draftsperson's Patent Drawing Review (PTO-948) 3)  Information Disclosure Statement(s) (PTO-1449) Paper No(s) 2	5) 🔲 Notice of Ir	summary (PTO-413) Paper No(s)  Iformal Patent Application (PTO-152)

Application/Control Number: 09/970,727 Page 2

Art Unit: 1732

### DETAILED ACTION

## Specification

1. The disclosure is objected to because of the following informalities: On page 12, there are missing serial numbers and filing dates for the copending patent applications.

Appropriate correction is required.

## Double Patenting

2. The nonstatutory double patenting rejection is based on a judicially created doctrine grounded in public policy (a policy reflected in the statute) so as to prevent the unjustified or improper timewise extension of the "right to exclude" granted by a patent and to prevent possible harassment by multiple assignees. See In re Goodman, 11 F.3d 1046, 29 USPQ2d 2010 (Fed. Cir. 1993); In re Longi, 759 F.2d 887, 225 USPQ 645 (Fed. Cir. 1985); In re Van Ornum, 686 F.2d 937, 214 USPQ 761 (CCPA 1982); In re Vogel, 422 F.2d 438, 164 USPQ 619 (CCPA 1970); and, In re Thorington, 418 F.2d 528, 163 USPQ 644 (CCPA 1969).

A timely filed terminal disclaimer in compliance with 37 CFR 1.321(c) may be used to overcome an actual or provisional rejection based on a nonstatutory double patenting ground provided the conflicting application or patent is shown to be commonly owned with this application. See 37 CFR 1.130(b).

Effective January 1, 1994, a registered attorney or agent of record may sign a terminal disclaimer. A terminal disclaimer signed by the assignee must fully comply with 37 CFR 3.73(b).

3. Claims 1-8, 11, 13-15 and 42-44 are provisionally rejected under the judicially created doctrine of obviousness-type double patenting as being unpatentable over claims 1-8 and 11-15 of copending Application No. 10/084,726. Although the conflicting claims are not identical, they are not patentably distinct from each other because providing a temperature controllable environment having an initial temperature above the melting point of the non-curable phase change composition would have been

Page 3

Application/Control Number: 09/970,727

Art Unit: 1732

obvious to one of ordinary skill in the art at the time the invention was made principally in order to melt the support structure; holding the temperature of the controllable environment above the melting point of the non-curable phase change composition would have been obvious to one of ordinary skill in the art at the time the invention was made principally in order to melt and remove the support structure; lowering the temperature of the object at a rate wherein a temperature differential within regions of the object does not exceed about 5°C would have been obvious to one of ordinary skill in the art at the time the invention was made principally in order to avoid imparting additional stresses and strains onto the object.

This is a <u>provisional</u> obviousness-type double patenting rejection because the conflicting claims have not in fact been patented.

4. Claims 16-23, 26, 28-30 and 45-47 are provisionally rejected under the judicially created doctrine of obviousness-type double patenting as being unpatentable over claims 1-8 and 11-15 of copending Application No. 10/084,726. Although the conflicting claims are not identical, they are not patentably distinct from each other because providing a temperature controlled environment having an initial temperature above the melting point of the non-curable phase change composition would have been obvious to one of ordinary skill in the art at the time the invention was made principally in order to melt the support structure; holding the temperature of the controllable environment above the melting

Page 4

Application/Control Number: 09/970,727

Art Unit: 1732

point of the non-curable phase change composition would have been obvious to one of ordinary skill in the art at the time the invention was made principally in order to melt and remove the support structure; lowering the temperature of the object at a rate wherein the temperature of the regions of the object remain substantially equal would have been obvious to one of ordinary skill in the art at the time the invention was made principally in order to avoid imparting additional stresses and strains onto the object.

This is a <u>provisional</u> obviousness-type double patenting rejection because the conflicting claims have not in fact been patented.

5. Claims 31-38, 40, 41 and 48-50 are provisionally rejected under the judicially created doctrine of obviousness-type double patenting as being unpatentable over claims 1-8 and 11-15 of copending Application No. 10/084,726. Although the conflicting claims are not identical, they are not patentably distinct from each other because providing a temperature controllable environment having an initial temperature above the melting point of the non-curable phase change composition would have been obvious to one of ordinary skill in the art at the time the invention was made principally in order to melt the support structure; holding the temperature of the controllable environment just above the freezing point of the phase change component until the temperature of all of the regions of the object substantially equalize would have been obvious to one of

Application/Control Number: 09/970,727

Art Unit: 1732

Page 5

ordinary skill in the art at the time the invention was made principally in order to avoid imparting additional stresses and strains onto the object.

This is a <u>provisional</u> obviousness-type double patenting rejection because the conflicting claims have not in fact been patented.

### Conclusion

Any inquiry concerning this communication or earlier communications from the examiner should be directed to Leo B. Tentoni whose telephone number is (571) 272-1209. The examiner can normally be reached on Monday - Friday (6:30 A.M. - 3:00 P.M.).

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Michael P. Colaianni can be reached on (571) 272-1196. The fax phone number for the organization where this application or proceeding is assigned is (703) 872-9306.

Any inquiry of a general nature or relating to the status of this application or proceeding should be directed to the receptionist whose telephone number is (571) 272-0987.

Leo B. Tentoni

Leo B. Tentoni Primary Examiner Art Unit 1732

lbt